

Shp June 15

Work Order ID 67533



Monday, March 28, 2011 9:23:19 AM

Page 1

Item ID: D350-615-041

Accept



Setup Start



Revision ID:

Item Name: Ground Handling Wheel Modification

Stop



Start Date: 3/28/2011 Start Qty: 150.00



Cust Item ID:

Required Date: 4/4/2011 Req'd Qty: 150.00



Customer:

Reference:

Approvals:

Process Plan:

[Signature]

Date: 1103-28

Tooling:

Date:

QC:

Date:

SPC (Y/N):

Date:

Run Start



Stop



Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

Draw Nbr

Revision Nbr

D350-615-041

B

100

0.00



DC

Document Control

Memo

0.00

Photocopy bluefile and type labels with Eurocopter part# (2 GHW Kits per box) as per PPP D350-615-041 CHG003

Suloc/28

110

0.00



Small Fab

Small Fab

Memo

0.00

Assemble D2282-041 with D2282-043 as per Dwg D350-615 ***Only engage one thread on three 5/16-18-015C bolts***

EP 11/06/28

(150)

120

QC5- Inspect part completeness to step on W/O

0.00



QC

Quality Control

Memo

0.00

Suloc/28

(100)
(150)

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
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NOTE: Date & initial all entries

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Start Date: 3/28/2011 Start Qty: 150.00



Cust Item ID:

Required Date: 4/4/2011 Req'd Qty: 150.00



Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start



QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

130

QC4- 100% Inspect kits for completeness

0.00



QC

Memo

0.00

Quality Control

Sulda128

X75
Boys

140

0.00



Packaging

Memo

0.00

Packaging

Identify with Eurocopter and Dart part# using permanent ink stamp and pack for shipping as per PPP D350-615-041

Location: _____

PPP Rev: _____

Puffe/28 100

150

QC21- Final Inspection - Work Order Release

0.00



QC

Memo

0.00

Quality Control

11/6/28

mc
11-06-28

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Picklist Print

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Work Order ID: 67533

Parent Item: D350-615-041

Parent Item Name: Ground Handling Wheel Modification





Start Date: 3/28/2011

Required Date: 4/4/2011

Start Qty: 150.00

Required Qty: 150.00

Comments: IPP Rev:K Removed Manufacturing 05-12-05 JLM IPP Rev:L
revise bom DD 10.03.18 verified by:JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D2282-041  T Assembly		Manufactured	No			110	Each	1.0000	1	150			
<div> <div>Location</div> <div>GA</div> <div>62232</div> </div> <div> <div>Loc Qty</div> <div>1</div> <div>1</div> </div> <div> <div>Loc Code</div> <div></div> <div></div> </div>													
D2282-043  Saddle Assembly		Manufactured	No			110	Each	4.0000	1	150			
<div> <div>Location</div> <div>ST261</div> <div>57515</div> <div>60197</div> </div> <div> <div>Loc Qty</div> <div>4</div> <div>1</div> <div>3</div> </div> <div> <div>Loc Code</div> <div></div> <div></div> <div></div> </div>													
5/16-18-015C  SS Bolt 5/16-18 1.5" L		Purchased	No			110	Each	475.0000	3	450			
<div> <div>Location</div> <div>st376</div> <div>115954</div> </div> <div> <div>Loc Qty</div> <div>475</div> <div>475</div> </div> <div> <div>Loc Code</div> <div></div> <div></div> </div>													
D3015-3  Locknut		Manufactured	No			110	Each	221.0000	3	450			
<div> <div>Location</div> <div>ST030</div> <div>64275</div> <div>66114</div> </div> <div> <div>Loc Qty</div> <div>221</div> <div>21</div> <div>200</div> </div> <div> <div>Loc Code</div> <div></div> <div></div> <div></div> </div>													

EP 11/06/28
B67534

EP 11/06/28
B60844 (20x)
B67535 (26x)

EP 11/06/27

450
EP 11/06/27
B67536
450x

W/O:		WORK ORDER CHANGES					
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Picklist Print

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Work Order ID: 67533

Parent Item: D350-615-041

Parent Item Name: Ground Handling Wheel Modification

Start Date: 3/28/2011

Required Date: 4/4/2011

Start Qty: 150.00

Required Qty: 150.00

5/16WC
SS Flat Washer 5/16 FW516S1

Purchased No

110 Each

1,387.000 12 1800

Location

Loc Qty

Loc Code

ST377

1387

115072

100

115174

65

116643 -

1222

7/16-14-050C
SS Bolt 7/16 5" Long (92198A672)

Purchased No

110 Each

150.0000 1 150

Location

Loc Qty

Loc Code

ST379

150

115133

150

D3015-5
SS Nylock Nut 7/16

Manufactured No

110 Each

450.0000 1 150

Location

Loc Qty

Loc Code

ST030

450

52744

450

7/16WC
SS Flat Washer 7/16

Purchased No

110 Each

900.0000 2 300

Location

Loc Qty

Loc Code

ST379

900

112563

100

115129

800

Handwritten notes and signatures:

- 839x
- M117332
- 960
- 150
- M117359
- 150x
- 150
- 300
- M117332
- 300x

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Shop Packet Print

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W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

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DESIGN BW	DRAWN BY KE	DART AEROSPACE LTD VICTORIA INTERNATIONAL AIRPORT, CANADA	
CHECKED DIBY	APPROVED BW	DRAWING NO. D350-615	REV. B SHEET 1 OF 2
DATE 97.10.21		TITLE GROUND HANDLING WHEEL MOD.	SCALE NTS
A	95.03.23	NEW ISSUE	
B	97.10.21	CHANGE NUMBERING SCHEME	

-041	Part No.	Description
X	D350-615-041	Ground Handling Wheel Mod.
1	D2282-041	"T" ASSEMBLY
1	D2282-043	SADDLE ASSEMBLY
3	5/16-18-015C	5/16 BOLT 1.5 LONG
3	5/16-18NC	5/16 LOCKNUT (D3015-3)
12	5/16WC	5/16 WASHER
1	7/16-14-050C	7/16 BOLT 5.0 LONG
1	7/16-14NC	7/16 LOCKNUT (D3015-5)
2	7/16WC	7/16 WASHER

THESE INSTRUCTIONS ARE TO BE USED IN CONJUNCTION WITH

THE AIRCRAFT MAINTENANCE AND OVERHAUL INSTRUCTION MANUAL SHOP COPY
AC43.13.1A & 2A ACCEPTABLE METHODS, TECHNIQUES, AND PRACTICES

ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT

INSTALLATION:

1. Remove existing ground handling wheel pump saddle.
2. Replace saddle with D350-615-041.
3. Torque 5/16 bolts to bottom, then back-off half turn to allow easy rotation without excessive play.

WITHOUT NOTICE
WORK ORDER
NO. 67533

11-03-28

W/O:		WORK ORDER CHANGES					
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Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

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NOTE: Date & initial all entries

DART

DESIGN B.S.	DRAWN BY KE	DART AEROSPACE LTD VICTORIA INTERNATIONAL AIRPORT, CANADA
CHECKED D.M.	APPROVED B.S.	DRAWING NO. D350-615
DATE 97.10.21	TITLE GROUND HANDLING WHEEL MOD.	REV. B SHEET 2 OF 2
	SCALE MTS	

72
100

D2282-041 "T" ASSEMBLY

7/16-14-050C BOLT (1)
7/16-14NC LOCK NUT (1)
7/16WC WASHER (2)

5/16WC WASHER (REF)

5/16-18-015C BOLT (1)
5/16-18NC LOCK NUT (1)
5/16WC WASHER (4)
(3 PLACES)

EXISTING PUMP
BODY

D2282-043 SADDLE
ASSEMBLY

W/O 11-0328

W/O:		WORK ORDER CHANGES					
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Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

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